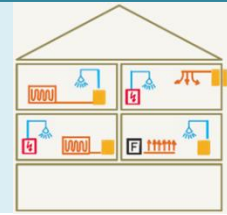


Kensa & Together Housing, Daisyfield

The project is part of a struggle against fuel poverty for reduced carbon footprints of over 700 homes. Up to date, this program is the largest of its kind in the UK. Kensa Contracting and Together Housing Group installed heat pump sources for 183 flats across three high-rise tower blocks. Daisyfield Towers. in Blackburn.



F4.1

Key facts

Building

| | |
|---------------------|---------------|
| Location | Blackburn, UK |
| Construction | ?? |
| Heat distribution | ?? |
| Heated area | ?? |
| Apartments heated | 183 |
| Level of insulation | ? |

Heat pump and source

| | |
|-----------------|----------------------|
| Number of | ?? |
| Installed power | 6kW (per hp) |
| Operation mode | ?? |
| Heat source | ground |
| Technology | Shoebox GSHPs & SGLA |

Heating system

| | |
|---------------------|-------------|
| Heat demand | ?? |
| Heating temperature | Up to 65°C |
| Water temperature | Up to 65 °C |

Other information

| | |
|----------------------------|--|
| Refrigerant | R134a |
| Subsidies | RHI |
| Previous heat source | Gas boilers |
| Project type | Retrofit, replacing gas |
| Boreholes | 84 deep boreholes |
| Coefficient of Performance | 3.84 (for an individual Shoebox heat pump) |

Lessons learned

- The £4.6 million (€5.2 mn) housing upgrade scheme proved the space-saving potential of medium-depth boreholes
- Medium-depth boreholes of between 300 and 400m allow more pipe to be installed in the ground for the same amount of ground-level surface area, increasing the amount of energy absorption possible and creating a system that can sustain a higher heat load.

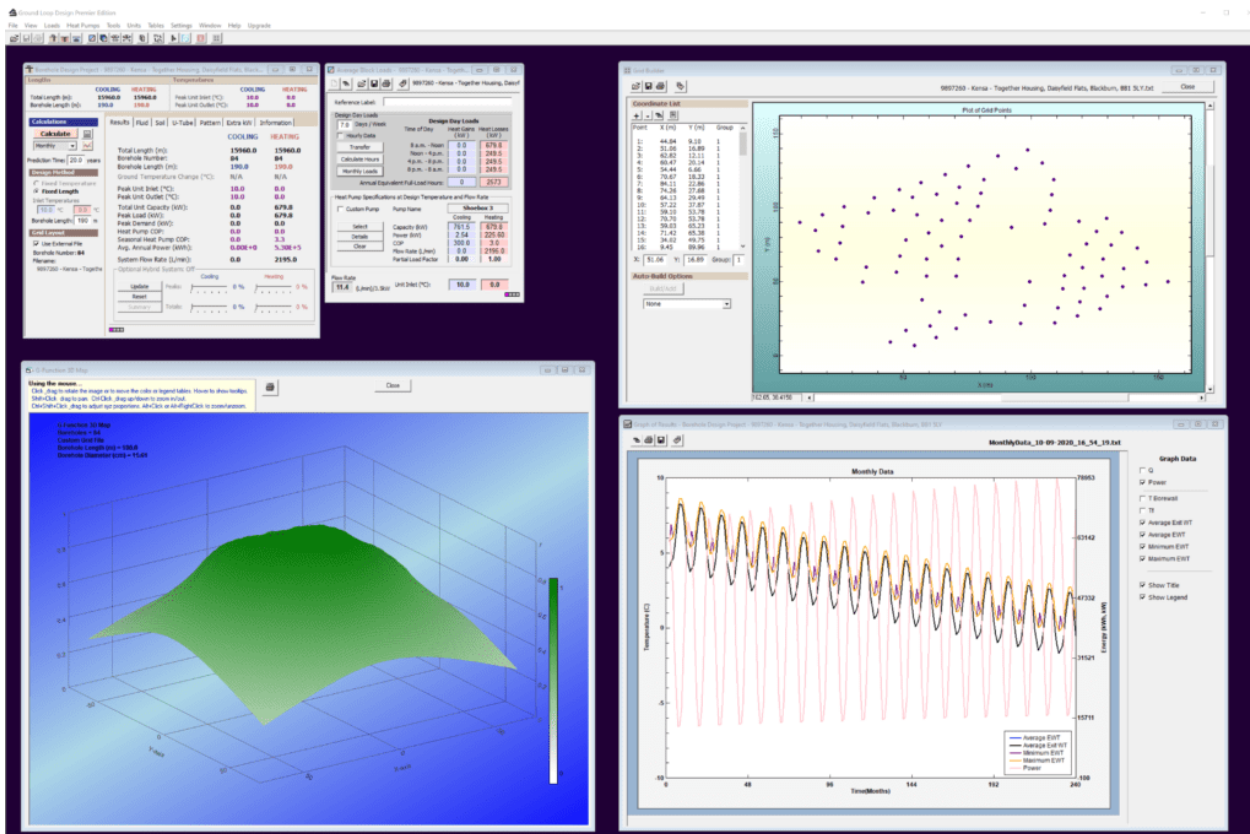


The Daisyfield Towers were heated by old and obsolete gas boilers, which Together Housing was keen to decommission and replace with efficient and environmentally friendly Kensa heat pumps. The aim was to maintain the residents' comfort and safety, save money on heating bills, and move away from fossil fuel reliance.

The project is estimated to produce lifetime CO₂ savings of 6,556 tonnes (based on SAP10 carbon factors). This equates to removing 1,416 cars from the road for a whole year, or 278,955 bags of waste being recycled instead of landfilled.



Kensa & Together Housing, Daisyfield, Technical details



Description of the technical concept

The installation of Shoebox heat pumps & Shared Ground Loop Arrays

Individual Kensa Shoebox ground source heat pumps were installed inside each property, linked to a radiator system, which was upgraded where necessary. The Shoebox model is compact, quiet, and highly efficient; perfect for flats where space is at a premium, as it can be fitted inside airing cupboards or kitchen cabinets. Generating heat at the point of use, the system produces hot water temperatures up to 65°C for domestic hot water and is as quiet as an average fridge freezer.

The Shoebox heat pumps are linked to an array of shared ground loop boreholes drilled underneath the green spaces and car parks adjacent to the tower blocks. The system collects the energy from the underlying rock and distributes it at ambient temperature to the heat pumps, which is upgraded for use in the flats. It also heats communal areas within the tower blocks, and a ground-floor café.

Testing the potential for medium-depth boreholes

In total, 84 boreholes were drilled across the Daisyfield site, totaling 16,146m of boreholes. A combination of favorable ground conditions and borehole configuration offered the opportunity to trial increasing drilling depths to 300m, as part of Kensa’s ongoing investigations into the viability of medium-depth boreholes.

Projects are often ruled unsuitable if there is insufficient space to install the required number of standard depth boreholes (between 100 and 200m). Medium-depth boreholes of between 300 and 400m allow more pipe to be installed in the ground for the same amount of ground-level surface area, increasing the amount of energy absorption possible and creating a system that can sustain a higher heat load.

Kensa’s successful trials in this area could increase the percentage of both new-build and retrofit developments that are viable for ground source.